

INSTRUCTIONS FOR ACCU-SET SIGHT

Please read all the instructions before removing your old sight and replacing it with the Pachmayr Accu-Set Sight.

1. **First be safe!** Ensure that your pistol is **unloaded** and the magazine has been removed.
2. Check that you have the proper replacement sight for your pistol. If you have a pistol model that is not specifically noted on the packaging, the **Accu-Set Sight** may not work properly.
3. Remove the slide and place it in a soft jawed vise to hold it securely.
4. Remove the original rear sight. Rear sights are held in place by a variety of methods. Make sure you remove any set screws or other parts retaining the factory rear sight, then drive the original sight of the dovetail in the proper direction. Most dovetail rear sights must be driven out from right to left (with the muzzle pointing away from you). Be sure to use a brass or plastic drive punch to prevent damage to your gun.

Note, some pistols use the sight to hold small parts and springs in place. These parts must not be lost and should be reassembled as part of the installation process for the **Accu-Set Sight**.

Warning, if you are unsure about performing this procedure, check the Owners Manual supplied with the gun. If you are still unsure contact a professional gunsmith. It is better to be safe than risk damaging your pistol.

5. Inspect the Accu-Set Sight. Notice that, unlike any other sight, the dovetail (wedge) is a separate piece attached to the sight body. The dovetail has two pins on top that engage the underside of the sight body.

It is possible to insert the dovetail into the slide with the pins in either the front or rear position. This feature allows you to move the sight from front to rear, depending on the pin location on the dovetail. Install the sight as supplied, then visually inspect. If the sight is too far forward or back, change the wedge direction.

6. There is a hex socket head set screw provided with each sight which holds the dovetail and sight together. Insert the dovetail into the slide from either direction with the pins facing up. Make sure the dovetail bottoms out in the slide and is not at an angle. Center the sight on the slide and attach the sight to the dovetail with the hex socket head screw and tighten.
7. After tightening the sight, reassemble the gun and test fire. If necessary, retighten the set screw. **Note**, Pachmayr furnishes a spare set screw with each sight. This spare screw should be kept in a safe place and used when necessary.

